

Fig.1

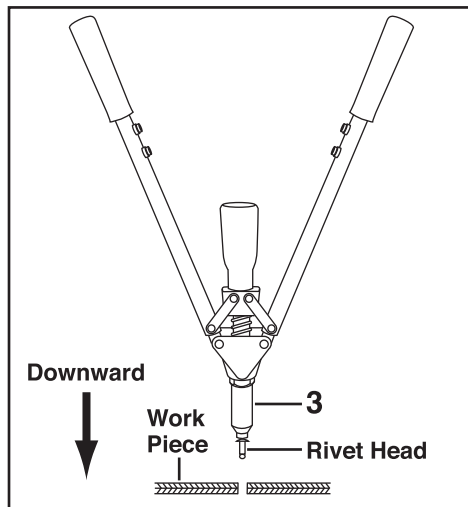


Fig.2

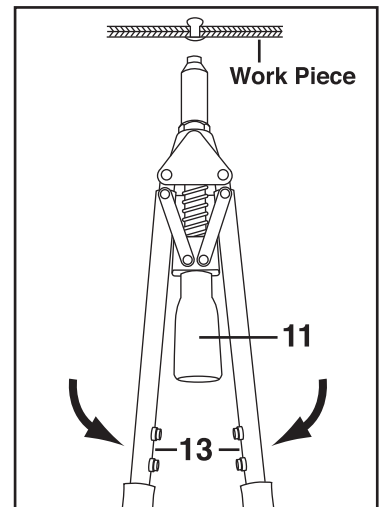


Fig.3

HOW TO OPERATE LR-2 LEVER TYPE RIVETING TOOL

1. Open both handles (13) completely, insert rivet mandrel into the tool nosepiece (2) (Fig.1), rivet mandrel can be kept by the nosepiece (2) even if the tool head (3) is upside-down, next insert rivet head into the prepared hole of the work piece completely (Fig.2).
2. Close both handles (13) toward each other until the rivet mandrel breaks (Fig.3). If the rivet mandrel is not broken after the first time, then open and close the handles (13) again. Repeat this step until the rivet mandrel breaks.
3. Open both handles (13) completely to eject the spent rivet mandrel from the tool head into the spent mandrel container (11). When the spent mandrel container (11) has reached approximately 70% of its capacity, then pull out the spent mandrel container (11), clear the container from the spent rivet mandrels, put the spent mandrel container (11) back and fix it firmly.

HOW TO CLEAN AND CHANGE THE JAWS (5), JAW PUSHER (6) AND JAW PUSHER SPRING (7)

1. If jaws (5) can not bite or slip on the rivet mandrel, then it is suggested to clean the teeth of the jaws or to replace with new jaws (5). When both handles (13) are fully opened, but the jaws (5) are still not opened completely, then it is suggested to check and replace the jaw pusher (6), jaw pusher spring (7) and the nosepiece (2) with a new one.
2. Close both handles (13) completely, unscrew the head (3) and the jaw case (4), remove jaws (5), jaw pusher (6) and jaw pusher spring (7) to clean and replace them.
3. Lubricate the jaw's outside with a thin oil layer and reverse step 2 to reassemble the riveter tool.

HOW TO CHANGE THE NOSE PIECE (2)

Close both handles (13) completely, use the wrench (24) to unscrew the nosepiece (2), replace nosepiece (2) and use wrench (24) to tighten it.



When operating, always fix spent mandrel container (11) firmly and while operating wear safety goggles to protect your eyes from spent rivet mandrels!
The tool must clear off and eject the spent rivet mandrel into the spent mandrel container (11) before setting new rivet mandrel into the nosepiece (2).

SAFETY GOGGLES

