



# KRAFTWERK<sup>®</sup>

quality tools

## BLACKLINE

### Using-Instructions

### Universal twin cam locking tool

EN



Art. 30651



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Please read these instructions carefully to ensure the safe and effective use of this tool.

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## INTRODUCTION & APPLICATIONS

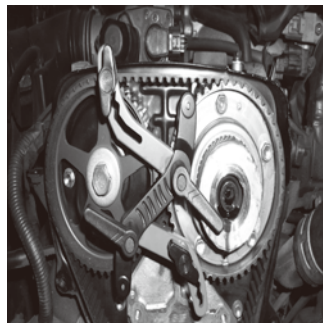
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### Introduction:

This tool is designed to 'lock' twin camshafts during timing belt removal/renewal (see right) to ensure that the timing positions are retained.

The unique design is fully adjustable and will even fit sprockets which are positioned closely together e.g. Vauxhall/Opel EcoTec engines. It also incorporates a variable pitch feature to cover a range of sprocket diameters and tooth pitches.

This locates into the sprocket teeth giving a firm and secure 'lock', either as a parallel fit or with lateral/offset positioning. The ratchet locking handles provide compact, strong lever action for securing in position.



### Application:

Twin Cam and Quad Cam V engines Diesel engines - camshaft sprocket to injection pump sprocket 'lock'.

## FEATURES

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### Features:

Sprockets close together - the locates on top of the sprockets and therefore can accommodate minimal clearance between the twin cam sprockets.

Variable Pitch feature - the design incorporates adjustable arms which extend or retract to cover various sprocket diameters and tooth pitches.

Ratchet Locking Handles - provide with strong yet compact lever action for securing in position.

Slotted Heads - allow to be used on sprockets with flanged edges (see right).

Provides even greater application coverage. Extends distance between locking arms for applications where sprockets are further apart (see below) is an additional product and is not included with Locking Tool.



## SAFETY INSTRUCTIONS

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**WARNING!** Ensure that Health and Safety, local authority, and general workshop practice regulations are adhered to when using tools.

DO NOT use tools if damaged.

- Maintain tools in good and clean condition for best and safest performance.
- If the vehicle to be worked on is raised, ensure that it is adequately supported with axle stands or ramps and chocks.
- Wear approved eye protection. A full range of personal safety equipment is available from your dealer
- Wear suitable clothing to avoid snagging. Do not wear jewellery and tie back long hair.
- Account for all tools, locking bolts, pins and parts being used and do not leave them on or near the engine.

**WARNING!** DO NOT use timing tools to hold camshaft/injection pump in position whilst releasing or re-tightening sprocket bolt. Use timing tools only for retention of timing position.

**IMPORTANT:** Always refer to the vehicle manufacturer's service instructions, or a proprietary manual, to establish the current procedure and data. These instructions are provided as a guide only.

## INSTRUCTIONS

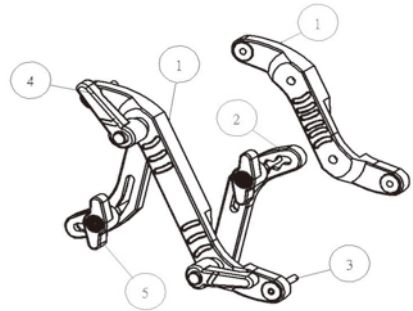
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**WARNING!** Ensure that you have read and understood Section 3 Safety Instructions before commencing.

**NOTE:** This tool is suitable for 'locking' a wide range of twin cam sprockets (see below) and also injection pump and cam sprockets on some diesel engines.

1. Set the adjustable arm (2) on each plate (1) so that the top and bottom lugs (2L) engage correctly in the sprocket teeth. Ensure that both adjustment knobs (5) are fully tightened after setting.
2. Slacken both ratchet handles (4) and slide the two plates together. Position the plates on top of the sprockets with the lugs (2L) between them. Locate the lugs of the left-hand plate in the teeth of the left-hand sprocket and then slide the other plate to engage its lugs in the teeth of the right-hand sprocket. Keep the bridge piece (1) as horizontal as possible.
3. While pressing the plates into the sprocket teeth, tighten the ratchet handles (4). Check that all four lugs are fully engaged in the sprocket teeth.
4. Proceed with belt removal.

**IMPORTANT:** Engine locking tools, **MUST NOT** be used for holding sprockets while releasing the sprocket retaining bolt.



## WARRANTY

We do not take responsibility for any damage caused by misuse or any use that is not in compliance with the safety standards described herein.

## Customer services

Contact your local importer or your specialized dealer to obtain address of your service department.  
You find our partners under **[www.kraftwerk.eu](http://www.kraftwerk.eu)**



From date of purchase receipt

**2 YEARS GUARANTEE**

on material- or production-defects



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